



401 South Grand Ave., Santa Ana, CA 92705
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2003-05 Triumph DAYTONA 650

Flange-On Exhaust System

Part # 005-1310406M / 005-1310407M / 005-1310408M / 005-1310419M / 005-1310420M



Parts List



Qty.	Description	Part Number
1	Muffler Canister	Varies
1	Canister Flange	005-2-75
1	Rubber Lined Canister Clamp	Varies
1	HARDWARE KIT	005-131-3
1	Anadized Muffler Bracket	005-69B-10
4	8mm Flange Nut	005-FN8
4	8x35mm Flange Bolt	005-FB835
1	18mm Aluminum Spacer	005-S-18
2	TBR Sticker Kit	015-10212

IMPORTANT - PLEASE READ CAREFULLY

We recommend that this performance part be installed by a qualified motorcycle technician. If you have any doubts as to your ability to install this performance part, please consult with your local motorcycle dealer. Read all instructions first before starting installation. Make sure the motorcycle and exhaust system are completely cool before starting the installation. Also, make sure the bike is secure on a centerstand or ideally a service lift during installation. Be sure to save all stock components for possible use later.

Installation Instructions

1. Make sure the bike is completely cool before starting the installation. Make sure the bike is secure on a centerstand or ideally a service lift.
2. Remove stock muffler from flange and muffler mount bolt.



3. With a metal cutting saw and the proper safety equipment, cut 2 inches from the end of the OEM connector tube. Always use tools according to manufacturer's directions.



4. Making sure to keep the OEM copper gasket between flange and muffler, install the Two Brothers Racing muffler canister to the flange assembly with the three OEM bolts and tighten securely.



5. Slide muffler clamp over muffler canister and secure to supplied two-holed mounting bracket with 8 x 35mm bolt, 18mm spacer and 8mm flange nut. Tighten securely.



6. Secure mounting bracket to the bike with the OEM hardware and tighten securely.



7. Double check to make sure that all hardware is tightened.
8. Before you run the bike, clean off all fingerprints and dirt, as any oily residue will etch the metal and become somewhat permanent when the system gets hot. Run the bike and enjoy. It is normal for some white smoke to appear the first time you start the bike. This is packing/manufacturing oil from inside the pipe burning off. Check for gaps or leaks. If you find a leak, a little high temperature silicon sealant should fix it. After 50 to 100 miles, recheck all fasteners for tightness.

Care & Cleaning

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Keep system free of dirt and moisture. Store in a cool, dry place. Make sure vehicle is completely cool before maintenance.

Polished Aluminum Canisters: Use an aluminum or mag wheel polish to restore the bright finish to factory spec.

Carbon Fiber Canisters: Clean using a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038, Offroad - #005-10038MX) that include everything you need to easily do it yourself.

Titanium Mufflers: For cleaning use a mild water based spray cleaner. Always apply cleaner or polish with a soft, clean cloth. Always make sure the fiberglass packing inside is in good condition and not burned out, as exhaust heat inside an empty canister will deteriorate the carbon fiber sleeve. TBR sells repack kits (Road - #005-10038) that include everything you need to easily do it yourself.

Repack all road canisters every 3,000 miles. Part #005-10038

NEVER dyno test your bike with carbon fiber or titanium canisters installed - the intense heat and lack of cooling air can quickly burn through the canister material. Two Brothers Racing does not provide a warranty for burned canisters.



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005-1310406M

005-1310407M



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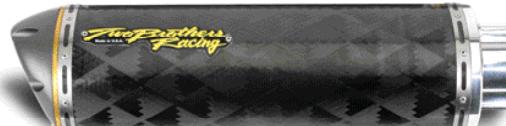
005-1310408M

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